













Reliable

Boat owners relate to the advantages of a diesel: lower chance of electrical fault, better fuel economy and a long, reliable work filled life.

Long hours

Useful for trolling, working nets or fish farming, the diesel can't be matched in low speed operation. The combustion chamber and new cooling system allows for hours of idling.

Cool

The thermostat cools the engine in response to how hard it is working by changing the temperature of the water.

Superior

Special cast iron cylinder liners are bonded onto the one piece aluminium block. Minature fuel injection pumps are combined with nozzles to form "unit injectors" which are super compact

Technical Details Engine and Block

- One piece aluminium block.
- Cast iron cylinder bonded to the block.
- With a five coat painting process, the engine is protected both inside and out.

Fuel System

Precise fuel metering with quick response.

Cooling System

Seawater thermostat

Exhaust System

Minature injection pump and reduced smoke.



















Model	D27
Configuration	4-cycle, vertical, water cooled diesel
	engine
Number of cylinders	3
Bore and stroke mm	70 x 70 (2.76 x 2.76)
Displacement cc (cu. in.)	808 (49)
Maximum output hp(kW)	27hp/4500rpm(19.9kW/4500rpm)
/rpm at crankshaft	
Combustion system	Direct injection
Starting system	Electric with emergency rope start
Cooling system	Direct seawater cooling by rubber
	impeller pump
Lubrication system	Forced lubrication with trochoid
	pump
Generator	AC dynamo built in flywheel
Drive device	
Clutch type	Dog type clutch
Reduction ratio Ahead/	1.846/1.846
Astern	N > ,
Direction of rotation	Clockwise viewed from propeller
Lubrication system	Oil bath
Tilt up system	AX-E manual AX-EP hydraulic
Control device	
Engine speed control	Remote control
Clutch control	Remote control
Steering	Remote control
Transom installation	Through bolts with nuts
Fuel oil	Diesel fuel with kerosene (Add lube
	oil, 30:1)
Fuel oil capacity l(cu.in)	24 (1465)
Lube oil	Engine: SAE 15W40, API CD/
	Drive: SAE 80W90, API Gear oil #90
Dry weight	
L-type	94kgs (207lbs) 102kgs (225lbs)
LL-type	95kgs (209lbs) 103kgs (227lbs)
UL-type	96kgs (212lbs) 104kgs (229lbs)





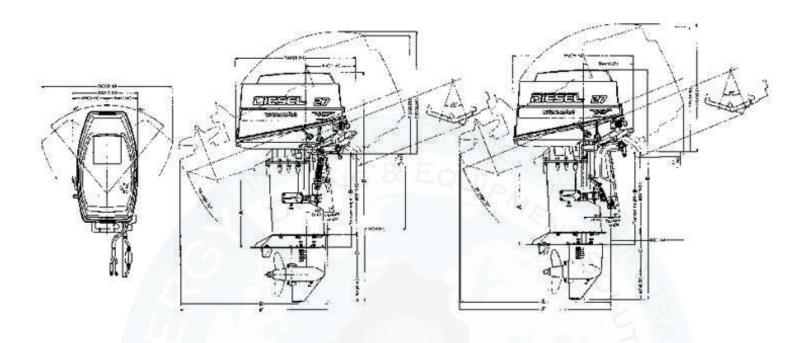












	Α	В	C	D	E	F
L-type	402	560	239	1380	889	892
	(15.83)	(22.05)	(9.41)	(54.33)	(35.00)	(35.12)
LL-type	442	623	302	1443	947	952
	(17.40)	(24.53)	(11.89)	(56.81)	(37.28)	(37.48)
UL-type	482	685	364	1505	1505	1009
15354	(18.98)	26.97)	(14.33)	(59.25)	(39.57)	(39.72)

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ACCESSORIES

	194	27	D	10
Transom length, L-type, 560mm	D	21	10,	50
			•	0
Transom length, LL-type, 623mm		•		0
Transom length, UL-type, 685mm	- 0		•	
Charging dynamo, 12V-10A			0	
Charging dynamo, 12V-20A	- 4	A	A	A
Holts and nuts for outboard motor clamp	- 0			
Remote control bracket for engine				
speed & clutch shift control				-5
Remote control bracket for steering control				
Bar handle control	A	1	1	1
Hydraulic tilt switch				
Spare parts kit	- 1			4
Half tilt device	- 1	-	-	
Special overhauling tool kit		-	-	7
F.O timk (246), hose 2m & connect parts		-	-	1
Tool kit		-	-	
Operation manual	-12	-	-	
Propeller clamp kit	- 0		-	
			And the last	
Propeller, 3-10.5 x 9		*		-
Propeller, 3-10.5 x 9.5	A	*		-
Propeller, 3-10.5 x 10	- 4	A	-	-
Propeller, 3-10.5 x 10.5	A.	-		
Propeller, 3-10.5 x 11	- 4	-		-
Propeller, 3-10.5 x 11.5	- A	-		-
Propeller, 3-10.5 x 12	- A		1	9
Propeller, 3-10.5 x 12.5	- 14	-		
Propeller, 3-10.5 x 13	-	-		
Propeller,3-11.5 x 9			A	
Propeller,3-11.5 x 10			1	Ā
Propeller,3-11.5 x 10.5			Ā	1
Propeller,3-11.5 x.11			Ā	Ä
Propeller,3-11.5 x 11.5			1	_
Propeller,3-11.5 x 12	_	-	-	A
Propeller,3-11-5 x 12.5		-		A
Propeller,3-11-5 x 12-5		-	*	A
Propeller,3-11.5 x 13		74.		*
Propeller,3-11.5 x 14		- 10"		A
Propeller,3-11.5 x 15		-	A	A
*Remote control Assy, S-type (Standard)				
(included: Starter switch, Manual engine				•
stop, L.O alarm lamp	100			1
*Remote control Assy, A-type				
(included: Starter switch, Manual engine				
stop, Type 2 punel, Wireharness	A	*		A
5m, 2m, Alarm panel)		Jr.		
*Remote control Assy, B-type				
(included: Engine stop solenoid, Wirehamess	- 4			A
Zm. Extension wireharness 5m)				
*Remote control Assy, C-type				
(included: Remote control blead NA12,				
Engage stop solenoid, Wireharness	1			
2m, Extension wireharness 5m)				
Remote control Assy, D-type				
(included: Remote control head NA12,			135	100
Engine stop solenoid, Wireharness	4	-	-	-
5m, 2m, Alarm panel with				
Tachometer, Hour meter)				

REMOTE CONTROL ASSY

Assry Nume		10	S	A,	В	C,	D
Engine Speed	Remote control head	Model NA12 inc. Start, Stop, Kill & Tilt switch	-11-			-	
Governor	Cable Br	racket	A	ī	Ä	Ä	ā
Shift	Push pull			-	-		ı
HVn	enble	Local supply		-		Ш	L
Steering	Handle	Local supply	÷				
	Bracket	(Connecting kit)	A	A	À	ı	ı
Starting:	Starter	Switch	•	À			
Device	switch	inc. Handle: NA12				A	ı
	Relay	STATE OF THE STATE			۰	•	ī
Engine	Lever st	Lever stop (Manual type)				٠	i
Stopping	Manual:	stop cable, 7m	-	ī	-		
Device	Engine s	top solenoid & Relay	Ç.	-		۰	ı
Kill-SW	ine. Him	dle: NA12 (Electric)		1	4	i.	ı
Lube oil Alarm lamp	Equipped on Eng.		•				
Tachometer	SCHOOL		-		Ŀ		i
Tilt SW.	inc. Handle: NA12				ŀ	A	ı
Instrument panel	Type 2 panel	Bracket for engine stop knob and blind cover	7	•	i		
Alarm panel	Lamps	Overheat, E.O. pressure and dynamo charge	i j	į			
	Buzzer	Overheat L.O. pressure and dynamo charge					
	Tachometer and hour meter				4	4	ı
		Engine side wirehamess		-	-	H	
Wire- harness	Engine side	2m length, 1 pc. 2m length (Alarm), 1 pc.	-	•	Ī		
		2m length, 1 pc 2m length (Alarm), 1 pc.	-	1	•	•	i
	Panel side	5m, Type 2, 1 pc. 5m (Alurm), 1 pc.	Ť	•	F		
		5m (Alarm), 2 pc.		-	1		j
	Exten-	5m, inc. Tilt extension 1 pc. 5m (Alarm), 1 pc.	1	-	٠	•	

. Equipped on engine. A: In packing -: Not included













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